

# Universal Rubber Bump Stop Ford F150/250 Series | Installation Manual (V3.0)

Please contact us at info@rubbershox.com immediately if you have any questions about installing Modular Universal Rubber Bump Stop on your vehicle. We are a US company located in Southern California.

(Do not Copy) UBS is Patent Pending. This instruction is part of an installation manual that is under Copyright Protection by RubberShox® WARNING: Customers require common automotive safety practices during the installations, we recommend installation be done by a professional mechanical knowledge. RubberShox® hold no liability for actual automotive safety practices.

#### **Installed Vehicle**

2017 Ford F150 XLT



#### **Required Tools List**

BreakerBar, Drive Socket Set, Torque Wrench, Allen Wrench, Jack Stand, Lift, Wheel Stop, Safety Goggle, WD-40



#### Installation

1. Pick the bump stops for the trucks. We had 3 different models to choose from:



- · Select the desire length of the set screws for installation
- M10X30 Socket Screw shown here
- Insert screws into UB1 with Allen wrench or using two nuts to tight M10X45 and M10X60 screws into UB1.
- Threadlocker Adhesive like Loctite is highly recommended to apply on thread



- · Install UB13A, UB123A, or UB1223A on where original Bump Stop installed.
- · Screw glue is highly recommended to apply on thread before screwing bump stop into frame.









Model #	Height	Max Load	Use
UB13A	4"	4500lb @ 30% compression	Occasionally Heavy Loading
UB123A	5.5"	7000lb @ 40% compression	Constant Light to Medium Loading, or Light Towing
UB1223A	7"	9000lb @ 50% compression	Constant Heavy Loading, Camper on Truck bed, or Heavy Towing

### 2. Remove the factory original bump stop

Remove Original Factory Bump Stops with M16 Socket





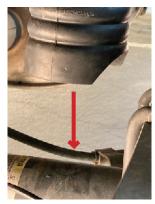


UB13A vs Factory Original Bump Stop



## Note: UB13A, UB123A, and UB1223A

- Make sure the bottom curve surface is aligned with the axle.
- · Pick UB13A, U123A or UB1223A based on loading. Ideally, the bump stop should connect truck frame and rear axle after load
- When Install UB123A or UB1223A, you need to jack up the rear end to install.
- Threadlocker Adhesive like Loctite is highly recommended to apply on







Curved Surface will sit on Axel after Loading